

Garant

Indexable insert for turning DCGT 04T002, for finish machining, Grade: HU7315-1

**Order data**

Order number	260350 HU7315-1
GTIN	4062406066550
Item class	21G

Technical description

Chip breaker	AF
Cutting depth a_p	0.05 - 0.6 mm
Cutting conditions	continuous
Feed f	0.03 - 0.1 mm/rev.
Corner radius	0.2 mm
Grade	HU7315-1
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c main application	120 - 600 m/min
Main application	N

Coating	uncoated
ISO code indexable insert	DCGT 04T002
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning